

Work Order ID 117680

April-30-14 10:32:48 AM

shop 15/05

\*117680\*

Page 1

Item ID: D212-803-117

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/30/14

Start Qty: 6.00

\*6\*

Cust Item ID:

Required Date: 5/09/14

Req'd Qty: 6.00

\*6\*

Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

Document Control

0.00

100

\*100\*

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy blue file and type labels per PPP D212-803-117 CHG001

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

6

MLW

14/5/14

(6)

6x

DAS  
28  
9-88

MAY 07 2014

MAY 07 2014

6

shop  
14/5/14

Work Order ID 117680

April-30-14 10:32:48 AM

\*117680\*

Page 2

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Date:

Run Start

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QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

\*130\*

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D212-803-117

MAY 14 2014

DAS

Location: 632

06

PPP Rev:

9-89

140

QC21- Final Inspection - Work Order Release

0.00

\*140\*

QC

Memo

0.00

Quality Control

6

MCS 14-05-14

45-121

# Picklist Print

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Page 1

Work Order ID: 117680

\*117680\*

Parent Item: D212-803-117

\*D212-803-117\*

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5046-043		Manufactured	No				Each	0.0000	6	6			
<div> <div>*D5046-043*</div> <div>Co-Pilot-Collective-Head-Assembly (212)</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>1176448</div> <div>B117633</div> <div>5x</div> </div>													
D5049-1		Manufactured	No				Each	17.0000	6	6			
<div> <div>*D5049-1*</div> <div>Face Plate</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>B119087</div> <div>DAS</div> <div>28</div> <div>9-89</div> </div> <div> <div>MAAY 0 20014</div> </div>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST130				17					
				116624				17					
D5055-3		Manufactured	No				Each	0.0000	6	6			
<div> <div>*D5055-3*</div> <div>Placard</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>116627X4</div> <div>DAS</div> <div>28</div> <div>9-89</div> </div> <div> <div>24117709</div> </div>													
D5055-5		Manufactured	No				Each	0.0000	6	6			
<div> <div>*D5055-5*</div> <div>Placard</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>116628</div> <div>DAS</div> <div>28</div> <div>9-89</div> </div>													
D5055-7		Manufactured	No				Each	0.0000	6	6			
<div> <div>*D5055-7*</div> <div>Placard</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>116629</div> <div>DAS</div> <div>28</div> <div>9-89</div> </div>													
D5055-9		Manufactured	No				Each	0.0000	6	6			
<div> <div>*D5055-9*</div> <div>Placard</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>116630</div> <div>DAS</div> <div>28</div> <div>9-89</div> </div>													
D4411-7		Manufactured	No				Each	11.0000	1	6			
<div> <div>*D4411-7*</div> <div>Placard</div> </div> <div> <div>Shps 60</div> </div> <div> <div>DAS</div> <div>06</div> <div>9-89</div> <div>**</div> </div> <div> <div>117559</div> </div>													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST105				11					
				116124				11					

# Picklist Print

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Work Order ID: 117680

\*117680\*

Parent Item: D212-803-117

\*D212-803-117\*

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 6.00

Required Qty: 6.00

MS21042L3

Purchased

No

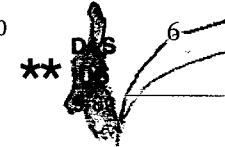
Each

7,833.000

\*MS21042L3\*

Nut

Shp 6x



DAS  
28  
9-89  
MAY 07 2014

## Location

## Loc Qty

## Loc Code

ST314

878

M127410

13

M127831

41

M128401

824

ST506

955

123900

955

ST509

6000

M128754

6000

6x

MS21919WDG10

Purchased

No

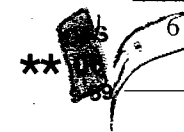
Each

70.0000

\*MS21919WDG10\*

Clamp

Shp 4x



DAS  
28  
9-89  
MAY 07 2014

## Location

## Loc Qty

## Loc Code

ST322

20

m128401

20

ST509

50

m128993

50

6x

MS21919WDG19

Purchased

No

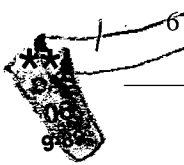
Each

25.0000

\*MS21919WDG19\*

Clamp

Shp 6



DAS  
28  
9-89  
MAY 07 2014

## Location

## Loc Qty

## Loc Code

ST322

25

123292

9

m126741

16

6x

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Shop Packet Print

Page 2

# Picklist Print

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Work Order ID: 117680

**\*117680\***

Parent Item: D212-803-117

**\*D212-803-117\***

Parent Item Name: Left Hand Pilot In Command, Mechanical 212

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 6.00

Required Qty: 6.00

MS27039-1-07

Purchased

No

Each

584.0000

**\*MS27039-1-07\***

Screw

\*\*

DAS  
28  
9-89

MAY 07 2014

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

445

m127813

445

Each

233.0000

MS35206-226

Purchased

No

**\*MS35206-226\***

Screw

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST288

233

m127831

233

Each

4,855.000

NAS1149D0363J

Purchased

No

**\*NAS1149D0363J\***

Washer

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4832

m126319

61

m128429

4771

Each

309.0000

NAS1197-6

Purchased

No

**\*NAS1197-6\***

Washer

\*\*

DAS  
28  
9-89

Location

Loc Qty

Loc Code

ST296

309

123190

39

m128976

150

m128993

120

April-30-14 10:32:48 AM

Shop Packet Print

## 6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1	1	1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-31	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG19	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAS1149D0363J	WASHER
5	5	5	5	5	5	5	NAS1197-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: C

Date: 14.02.03